

# WRS

## DOSING PUMP ACCESSORIES



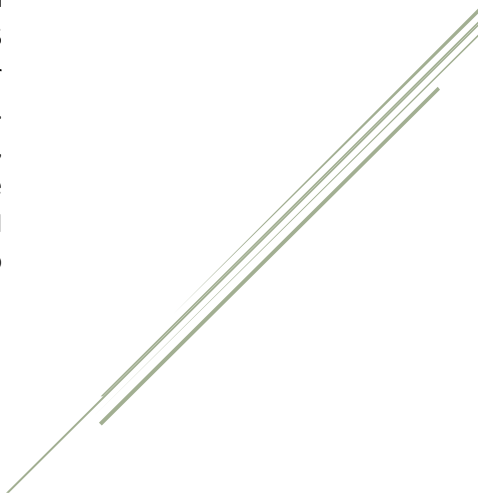
WRS S.R.L.

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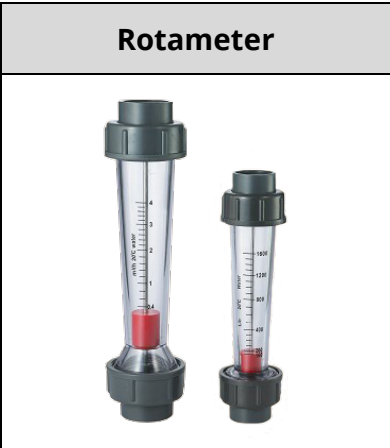

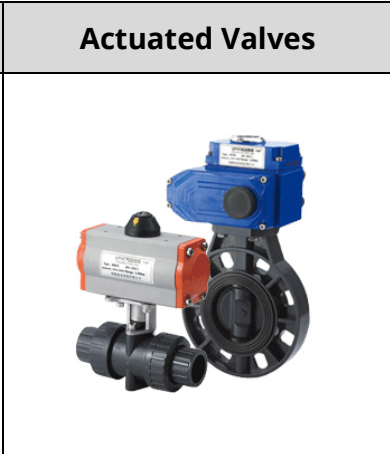
WRS Priority is providing the market expertise you need by delivering tomorrow's innovative fluid and material transfer solutions today. WRS continues to build superior products to meet our customers' toughest chemical dosing applications. WRS consistently delivers the most reliable, comprehensive range of dosing pumps on the market today. Our professional and experienced research and development team continues to make huge strides in innovation for the future.



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## OVERVIEW

Back Pressure Valve	Pulsation Dampener	Calibration Column
		
Y-Strainer	In-Line Mixer	Pressure Gauge
		
Rotameter	Air Relief Valve	Actuated Valves
		



## BACK PRESSURE / SAFETY VALVE

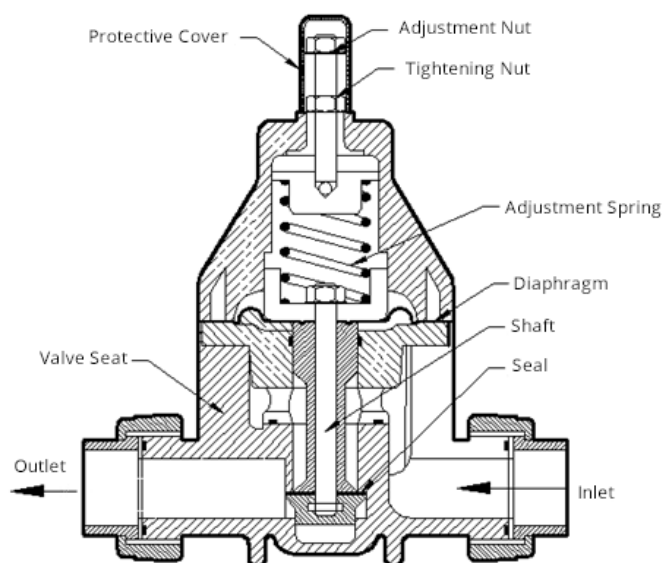


**Safety Valve** is one of the most crucial accessories in a chemical dosing system. It is also referred as pressure relief valve in the industry. Safety valve helps to prevent system being over pressure. In a typical setup, it shall be installed along the return pipeline after the metering pump. While installing a safety valve, it shall be installed as close as possible towards the dosing pump and there should not be any valve in between. When the pressure in the system pipeline exceeds the preset value, the diaphragm and the shaft are jacked up, and the medium is discharged back to the return pipe. The preset value can be adjusted directly on the safety valve itself. The preset value can be adjusted within 0 – 1Mpa by adjusting the adjustable nut. The relief pressure is generally set higher than the system pressure by 0.1-0.2Mpa and not exceeding the maximum pressure of the metering pump.

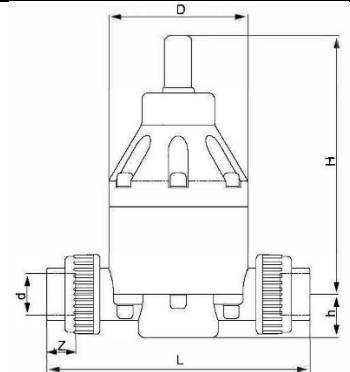
**Back pressure valve** is very similar to safety valve, but the emphasis is on steady state pressure control instead of on/off actuation. It shall be installed on the positive pressure side along the discharge pipe of the metering pump. A back-pressure valve can prevent the occurrence of siphoning and reduce unstable dosage which is caused by the pressure fluctuation. To adjust the set value, remove the protective cap, rotate the adjusting nut, and set within the range of 0-0.6 MPa. It is commonly used in conjunction with the pulsation damper to reduce the vibration damage towards the system. On the discharge, the flow will be more stable with the installation of back pressure valve.

### Features:

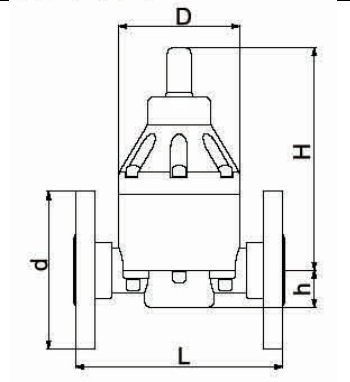
- Ensure the system pressure is stable and consistent, prevents over pressurized your system.
- Protect your pumps and ensure system stability.
- With the combination with a dampener,
- Reduce flow fluctuation and protect your system from vibrations caused by the flow fluctuation.
- Diaphragm is made of a combination of PTFE and Rubber. Designed to handle corrosive liquid and ensure top performance sealing without leakage.



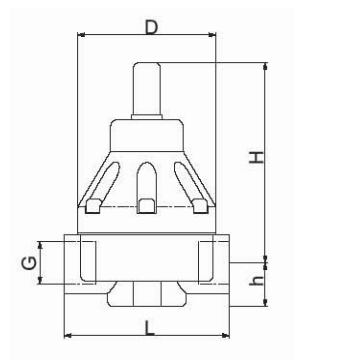
## SERIES 186 (STANDARD CONNECTION)

	Model	Size	L	H	D	d	z	h
	18615	DN15	175	181	82	20	22	27
	18620	DN20	174	181	82	25	19	29
	18625	DN25	202	198	107	32	21	33
	18632	DN32	251	198	107	40	31	35
	18640	DN40	285	260	155	50	31	60
	18650	DN50	355	260	155	63	39	60
	18665	DN65	367	260	155	75	41	65


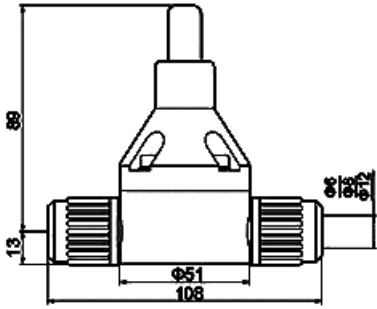
## SERIES 186-F (FLANGE CONNECTION)

	Model	Size	L	D	H	h	d
	18615-F	DN15	128	82	181	27	95
	18620-F	DN20	130	82	181	29	105
	18625-F	DN25	158	107	198	33	115
	18632-F	DN32	180	107	198	35	140
	18640-F	DN40	220	155	260	60	150
	18650-F	DN50	225	155	260	60	165
	18665-F	DN65	238	155	260	65	185

## SERIES 186-B (STAINLESS STEEL THREADED CONNECTION)

	Model	Size	L	D	H	h	G
	18615-B	DN15	94	82	140	23	G 1/2"
	18620-B	DN20	95	82	140	23	G 3/4"
	18625-B	DN25	121	107	160	26	G 1"
	18632-B	DN32	121	107	160	26	G 1 1/4"
	18640-B	DN40	181	155	207	32	G 1 1/2"
	18650-B	DN50	181	155	207	32	G 2"

## SERIES 186-H (HOSE CONNECTION)

		<p>Available Sizes:</p> <p>φ6 φ8 φ12</p> <p>Available Material:</p> <p>PVC PVDF</p>
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<b>Material Available</b>	: UPVC, PPH, CPVC, PVDF, SUS304, SUS316;
<b>Working Pressure</b>	: 0~1.0MPa, 0~1.6Mpa
<b>Inlet/Outlet Size</b>	: DN15, DN20, DN25, DN32, DN40, DN50, DN65
<b>Connection Type</b>	: Glue, Threaded, Flange
<b>Diaphragm</b>	: PTFE + Rubber



## PULSATION DAMPENER

A pulsation damper is a common component for eliminating pipe pulsation and it is an accessory that must be provided for a metering pump system. WRS's Pulsation Dampeners are designed to reduce pulsation and vibration in the pipe system that is caused by a metering pump or plunger pump. It ensures a smooth and continuous flow of the system. By removing the pulsation flows, the efficiency and accuracy of the pump system can be increase significantly. On the other hand, it helps to protect the pump, seals, gaskets of the entire systems from vibration and result in a longer lasting safer system. Whether a piston, plunger, air diaphragm, peristaltic, gear, or diaphragm metering pump a WRS Pulsation Dampener placed at the pump's discharge will produce a steady fluid flow up to 99% pulsation free: protecting the entire pumping system from the damaging effects of shock.

- Quick Installation
- In-line Maintenance
- Bodies in a full range of Chemical Resistant materials
- Bladders for even the most corrosive applications
- Produces near steady fluid flow
- 99% pulsation and vibration free
- Protects pumping system from pulsation, water hammer, vibrations, and more.



## SERIES LGMQ



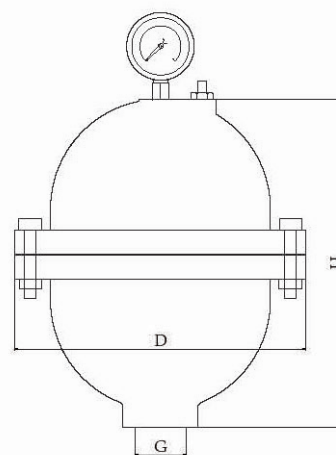
Pressure 1MPa

Material: UPVC, PVDF, SS304, SS316

Connection: Socket / Threaded / Flanged

Sizing: LGMQ dampener minimum volume size shall be at least 12 times of each stroke power (ml).

Model	Volume (L)	Height(H) (mm)	Diameter(D) (mm)	Inlet (G)
LGMQ-0.35	0.35	192	134	DN15
LGMQ-0.6	0.6	202	135	DN20
LGMQ-1.0	1.0	235	158	DN25
LGMQ-1.5	1.5	288	158	DN25
LGMQ-2.0	2.0	338	158	DN32
LGMQ-3.0	3.0	280	230	DN32
LGMQ-4.0	4.0	285	250	DN40
LGMQ-5.0	5.0	385	250	DN40/50
LGMQ-6.0	6.0	485	250	DN40/50



## SERIES LGMK-B (Stainless Steel)

Pressure: 1 MPa

Material: SS304/316

Sizing: LGMK dampener minimum volume size shall be at least 26 times of each stroke power (ml).

Model	Volume (L)	H (mm)	D (mm)	Inlet
LGMK-B-0.8	0.8	246	76	G 1/2"
LGMK-B-1.2	1.2	260	89	G 3/4"
LGMK-B-2.0	2.0	300	114	G 1"
LGMK-B-3.5	3.5	340	133	G 1 1/4"
LGMK-B-4.0	4.0	370	133	G 1 1/2"



## SERIES LGMK (PVC)

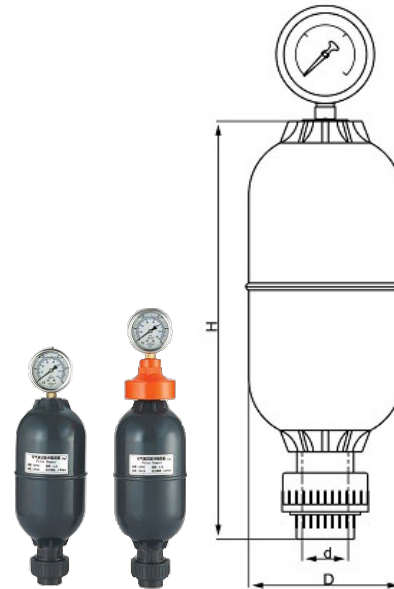
Pressure 1MPa

Material: UPVC

Standard Connection: Socket

Sizing: LGMK dampener minimum volume size shall be at least 26 times of each stroke power (ml).

Model	Volume (L)	H (mm)	d (mm)	D (mm)	Inlet
LGMK-0.6	0.6	201	20	85	DN15
LGMK-0.9	0.9	280	25	100	DN20
LGMK-1.2	1.2	292	32	110	DN25
LGMK-2.2	2.2	316	40	130	DN32
LGMK-3.2	3.2	323	50	162	DN40
LGMK-5.0	5.0	446	50	162	DN40
LGMK-10	10	760	63	162	DN50



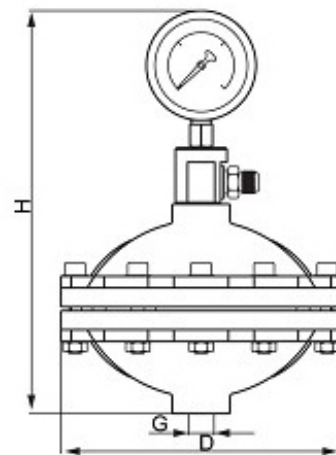
## SERIES LGMZ

Pressure: 1.6 MPa

Material: UPVC, PP, PVDF, SS304, SS316

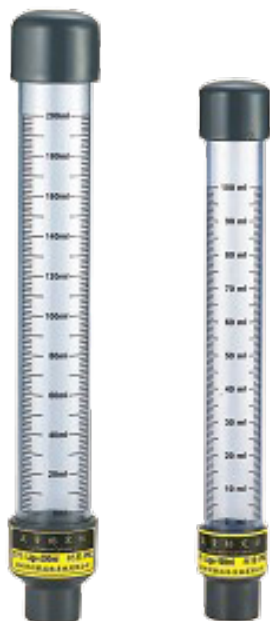
Connection: Inner thread

Sizing: LGMZ dampener minimum volume size shall be at least 15 times of each stroke power (ml).



Model	Volume (L)	H (mm)	D (mm)	Connection (F Thread)
LGMZ-0.35	0.35	215	φ142	G ½"
LGMZ-0.6	0.6	235	φ174	G ¾"
LGMZ-1.0	1.0	260	φ210	G 1"
LGMZ-1.5	1.5	308	φ230	G 1"
LGMZ-2.0	2.0	330	φ280	G 1 ¼"
LGMZ-4.0	4.0	370	φ306	G 1 ½" / 2"

## CALIBRATION COLUMN



A calibration columns (also known as calibration cylinders) provide a simple method for determining pump flowrate using industry-standard graduations of milliliters/minute. All columns feature top-aligned graduated scales that allow the operator to survey in a single, one-minute test.

Material : UPVC or PVDF

Connection : Inner Thread (Standard connection)

\*Other connection method is available upon request.

Sizing Example : For a dosing pump capacity at 60 L/H and measuring for 1 min. User may calculate as  $60\text{L}/60 = 1\text{L}$  and select the 1L size calibration columns. If it is for 30 seconds, a 0.5L will be sufficient.

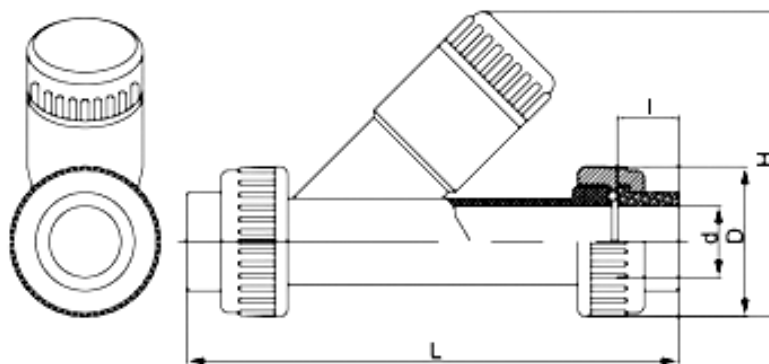
Model	Volume (ml)	Diameter (mm)	Height (mm)	Standard Connection
LGBD-100	100	32	280	Female Thread ½"
LGBD-200	200	40	320	Female Thread ½"
LGBD-300	300	50	320	Female Thread ½"
LGBD-400	400	50	400	Female Thread ½"
LGBD-500	500	63	350	Female Thread ½"
LGBD-1000	1000	63	455	Female Thread ½"
LGBD-2000	2000	75	805	Female Thread ¾"
LGBD-3000	3000	110	640	Female Thread 1"
LGBD-4000	4000	110	760	Female Thread 1"
LGBD-6000	6000	110	1000	Female Thread 1 ½"
LGBD-8000	8000	140	935	Female Thread 1 ½"
LGBD-10000	10000	140	1110	Female Thread 2"

\*Custom size or custom connection is available upon request.

## Y-STRAINER



WRS Y-strainers are specially designed for chemical dosing usage. It comes with various choice of materials for different applications. Standard material shall be UPVC. User may select optional material such as CPVC, PVDF or SS304 depending on their transfer liquid. Generally, it is installed in front of a metering pump or valve to filter out solids in the liquid. It may be a small little piece of accessory, but it helps tremendously on increasing the lifespan of a dosing pump or valves.



Model	Size	L	d	D	I	H
28615	DN15	190	20	52.6	22	106
28620	DN20	183	25	52.6	19	106
28625	DN25	199	32	60.8	21	124.4
28632	DN32	258	40	83.5	34	173
28640	DN40	258	50	83.5	31	173
28650	DN50	292.6	63	104	40	204
28665	DN65	420	75	122	41	251
28680	DN80	430	90	155	50	260

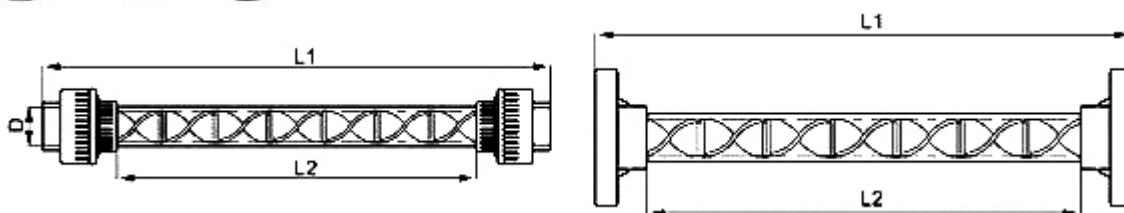
Materials: UPVC, CPVC, PVDF, SS304, SS316, PPH

Filter Size: 10 mesh, 20 mesh, 40 mesh

## IN-LINE (STATIC) MIXER



A static mixer has no moving parts and works extremely well in creating emulsions," stable suspensions of one liquid in a second immiscible liquid. Static mixers create stable emulsions because they reduce the particles to a smaller size, so they stay together in a stronger bond for a longer period. In general, static mixers work by dividing streams of ingredients that need to be mixed. The ingredient stream typically is forced through the static mixer by a pump. The ingredients then are split into substreams as they are forced through the mixer. These substreams then are recombined and divided once again. This process might be repeated numerous times.



Model	DN	D (mm)	L1 (mm)	L2 (mm)	Flow (m3/h)	Standard Connection
SK68615	DN15 (1/2")	20	252	156	0.4 ~ 1	Socket
SK68620	DN20 (3/4")	25	330	225	0.6 ~ 1.8	
SK68625	DN25 (1")	32	420	292	1 ~ 3.2	
SK68632	DN32 (1 1/4")	40	495	336	1.4 ~ 6	
SK68640	DN40 (1 1/2")	50	565	406	2.2 ~ 10	
SK68650	DN50 (2")	63	695	497	3.5 ~ 20	Flange
SK68665	DN65 (2 1/2")	75	900	642	10 ~ 60	
SK68680	DN80 (3")	90	880	770	15 ~ 80	
SK686100	DN100 (4")	110	990	850	30 ~ 120	
SK686150	DN150 (6")	160	955	800	90 ~ 190	
SK686200	DN200 (8")	225	1020	790	150 ~ 340	

\*Other connection is customizable.

## PRESSURE GAUGE



<b>Instrument Outer Diameter</b>	: $\phi 60\text{MM} / \phi 100\text{MM}$
<b>Measuring Range</b>	: 0-1.6 MPa
<b>Working Temperature</b>	: $-20 \sim 70^{\circ}\text{C}$
<b>Ingress Protection</b>	: IP54
<b>Meter Fluid</b>	: Silicone Oil
<b>Working pressure</b>	: static load: 3/4 of the upper limit of measurement
<b>Alternating load</b>	: 2/3 of the upper limit of measurement

Model	Body Material	Diaphragm Material	D (mm)	H (mm)	Connection
786-U	UPVC	FPM, PTFE	79	84	Socket: DN15, DN20, DN25 Inner Thread: G1/2", G1/4", G 3/8" Outer Thread: M20 x 1.5
786-P	PP	FPM, PTFE	79	84	Inner Thread: G1/2", G1/4", G 3/8" Outer Thread: M20 x 1.5
786-V	PVDF	PTFE	79	84	Inner Thread: G1/2", G1/4", G 3/8" Outer Thread: M20 x 1.5
786-S	SS304 / SS316	PTFE	74	77	Outer Thread: M20 x 1.5

\*Additional signal transmitter available.

\*Flange connection available.



## ROTAMETER (FLOAT-TYPE FLOW METER)

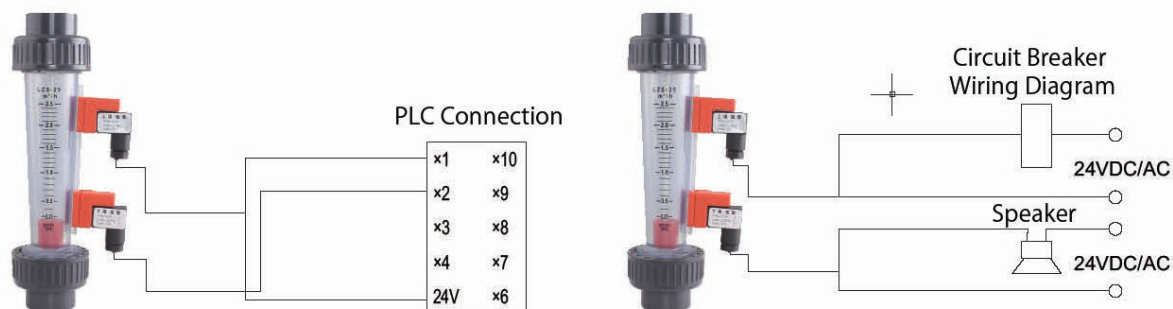


A rotameter is a device that measures the volumetric flowrate of fluid in a closed tube. A rotameter does not require external power or fuel, it uses only the inherent properties of the fluid, along with gravity to measure flowrate. It is simple to install, understand, cost effective and more importantly it is accurate. Since the area of the flow passage increases as the float moves up the tube, the scale is approximately linear. WRS Rotameter also has an option to install high/low flowrate signal, this gives our valued clients using our products more control on their systems.

Model	Connection	Length (mm)	Range
LZS-15/20	DN15 / DN20	231	4-40L/h
			6-60L/h
			10-100L/h
			16-160L/h
			25-250L/h
			40-400L/h
			60-600L/h
			100-1000L/h
LZS-20/25	DN20 / 25	230	100-1000L/h
			160-1600L/h
			250-2500L/h
			300-3000L/h

LZS-25/32	DN25 / DN32	283	400-4000L/h
			600-6000L/h
LZS-40/50	DN40 / DN50	344	0.4-4m <sup>3</sup> /h
			0.6-6m <sup>3</sup> /h
			1-10m <sup>3</sup> /h
			1.6-16m <sup>3</sup> /h
LZS-65/50	DN50 / DN60	425	4-16m <sup>3</sup> /h
			5-25m <sup>3</sup> /h
			8-40m <sup>3</sup> /h
			12-60m <sup>3</sup> /h
LZS-80	Flange	565	4-16m <sup>3</sup> /h
			5-25m <sup>3</sup> /h
			8-40m <sup>3</sup> /h
			12-60m <sup>3</sup> /h
LZS-100	Flange	693	12-60m <sup>3</sup> /h
			18-90m <sup>3</sup> /h
			20-120m <sup>3</sup> /h
LZS-125	Flange	584	20-120m <sup>3</sup> /h
			25-150m <sup>3</sup> /h
			30-180m <sup>3</sup> /h
LZS-150	Flange	584	30-180m <sup>3</sup> /h

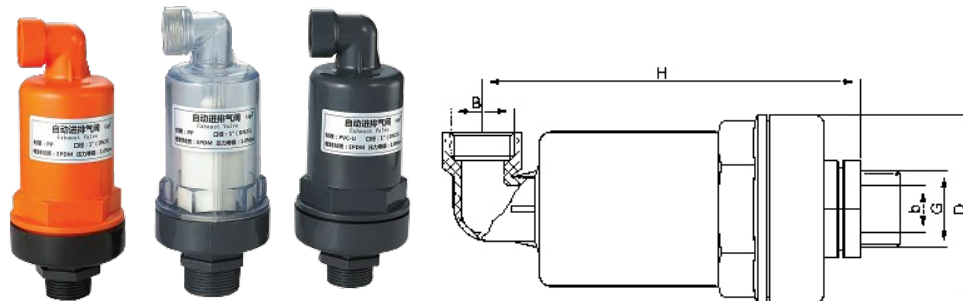
## ROTAMETER SIGNAL TRANSMITTER



<b>Model</b>	LS650 - High Signal Transmitter LS651 – Low Signal Transmitter
<b>Voltage</b>	Max. 24VDC / 24VAC
<b>Current</b>	Max. 0.3 A
<b>Constant Current (Switching)</b>	Max. 0.1 A
<b>Instantaneous power</b>	Max. 1VA
<b>Forward Resistance</b>	< 200mΩ
<b>Insulation Resistance</b>	>10 <sup>9</sup> Ω
<b>Working Temperature</b>	0 – 55 °C
<b>IP Rating</b>	IP65
<b>Lag Distance</b>	4mm
<b>Dimension</b>	42 x 23 x 45 mm

## AIR RELIEF VALVE

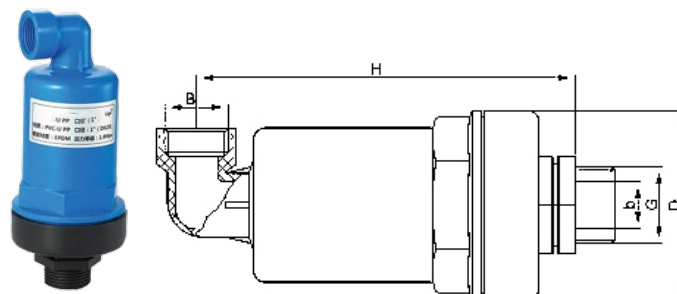
### MODEL 386



Model	Size	H	B	G	d	D
38615	DN15	165	G ¾"	G ½"	12	80
38620	DN20	165	G ¾"	G ¾"	17	80
38625	DN25	165	G ¾"	G 1"	20	80
38632	DN32	165	G ¾"	G 1 ¼"	20	81
38640	DN40	168	G ¾"	G 1 ½"	40	81
38650	DN50	220	40	G 2"	45	100

\*For 38625 (Size DN25) transparent housing available.

### MODEL 486 (Vacuum Breaker)



Model	Size	H	B	G	d	D
48625	DN25	165	G ¾"	G 1"	20	80
48650	DN50	220	40	G 2"	45	100

## ACTUATED VALVES

It is also known as automated valves. As the name itself, the valve is mechanically operated by electric or pneumatic. Comparing to a manual valve, it does not require user in attendance to make changes or control the valve. It can be control remotely, and this is crucial part of a process plant or systems.

WRS offer four types of actuated valves.

1. Electric powered butterfly valve
2. Pneumatic powered butterfly valve
3. Electric powered ball valve
4. Pneumatic powered ball valve

### SERIES 987: ELECTRIC POWERED BUTTERFLY VALVE



Actuator Parameters		Body Parameters	
Power	AC110, 220/380V/DC24/220V	Size	DN50 – DN200
Output Force	50N, 100N, 200N	Rated Pressure	PN1.0MPa
Operating Range	0 ~ 90° ± 5°	Material: Sleeve	UPVC, CPVC, PP, ABS
Operating Time	15/30/60 seconds	Material: Body	UPVC, CPVC, PPH, PP< ABS
Environment Temperature Range	-30°C ~ 60°C	Material: Seal	EPDM, NBR, FPM, PTFE
Input Signal	On/Off Type: 0 – 10, 1-5VDC or Signal Type: 4-20mA	Temperature Range	UPVC < 65°C PVDPC < 140°C CPVC < 90°C PP < 85°C
Protection	IP67 <i>*Optional: Exd + IP67</i>		
Manual Operation	Hand lever	Connection:	Flange connection

# SERIES 887: PNEUMATIC POWERED BUTTERFLY VALVE



Actuator Parameters		Body Parameters	
Type	Piston Type, Spring Type	Size	DN50 – DN300
Required Air Power (Double Acting)	2 - 8 Bar	Rated Pressure	PN1.0MPa
Required Air Power (Single Acting)	4 - 8Bar	Material: Sleeve	UPVC, CPVC, PP, PVDF, ABS
Output Force (Double Acting)	4N.M ~10560N.M	Material: Body	UPVC, CPVC, PP, PVDF, ABS
Output Force (Single Acting)	7N.M ~2668N.M	Material: Valve Ball	UPVC, CPVC, PP, PVDF, ABS
Operating Range	0 ~ 90° ± 5°	Material: Seal	EPDM, NBR, FPM, PTFE
Working Temperature	-20°C ~ 160°C *subject to O-Ring Selection	Temperature Range	UPVC < 65°C PVDPC < 140°C CPVC < 90°C PP < 80°C
Connection Method	GTD40~83 / ATD50~88 G 1/8" GTD110~350 / ATD100~200 G 1/4"	Connection:	Flange connection
Signal	4-20mA, On/Off		



## SERIES 986: ELECTRIC POWERED BALL VALVE



<u>Actuator Parameters</u>		<u>Body Parameters</u>	
<b>Power</b>	AC110, 220/380V/DC24/220V	<b>Size</b>	DN50 – DN100
<b>Output Force</b>	30N, 50N, 100N	<b>Rated Pressure</b>	PN1.0MPa
<b>Operating Range</b>	0 ~ 90° ± 5°	<b>Material: Sleeve</b>	UPVC, CPVC, PP, ABS
<b>Operating Time</b>	15/30/60 seconds	<b>Material: Body</b>	UPVC, CPVC, PPH, PP<ABS
<b>Environment Temperature Range</b>	-30°C ~ 60°C	<b>Material: Seal</b>	EPDM, NBR, FPM, PTFE
<b>Input Signal</b>	On/Off Type: 0 – 10, 1-5VDC or Signal Type: 4-20mA	<b>Temperature Range</b>	UPVC < 65°C PVDPC < 140°C CPVC < 90°C PP < 85°C
<b>Protection</b>	IP67 <i>*Optional: Exd + IP67</i>	<b>Connection:</b>	Flange connection, Clamp, Glue Socket
<b>Manual Operation</b>	Hand lever		

# SERIES 886: PNEUMATIC POWERED BALL VALVE



Actuator Parameters		Body Parameters	
Type	Piston Type, Spring Type	Size	DN15 – DN100
Required Air Power (Double Acting)	2 - 8 Bar	Rated Pressure	PN1.0MPa
Required Air Power (Single Acting)	4 - 8Bar	Material: Sleeve	UPVC, CPVC, PP, PVDF, ABS
Output Force (Double Acting)	4N.M ~10560N.M	Material: Body	UPVC, CPVC, PP, PVDF, ABS
Output Force (Single Acting)	7N.M ~2668N.M	Material: Valve Ball	UPVC, CPVC, PP, PVDF, ABS
Operating Range	0 ~ 90° ± 5°	Material: Seal	EPDM, NBR, FPM, PTFE
Working Temperature	-20°C ~ 160°C *subject to O-Ring Selection	Temperature Range	UPVC < 65°C PVDPC < 140°C CPVC < 90°C PP < 80°C
Connection Method	GTD40~83 / ATD50~88 G 1/8" GTD110~350 / ATD100~200 G ¼"	Connection:	Flange connection, Clamp, Glue Socket



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